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CAD: Creo Parametric

Montageanweisung
Assembly Instruction

656.560._01.001.000
Gerateteil / receptacle



①

- 1) put the mating side down
- 2) pull apart the cover and the frame
- 3) subtract the frame from the fixing pin (help with a flat screwdriver)
- 4) put insulator with the contact side down into the the frame, available insulators with contacts see datasheet 006.170.000.000.003/-006

②

- 1) control the direction of the snap arm
- 2) Slide the spring on the outer wall down till the end (2x)
- 3) turn the frame around, hold the springs and control the Position of them

FALSE pic. 1
RIGHT pic. 2

③ standard assembling

- 1) caves look together
- 2) assemble cover and frame and Attention: coding of the assembling aid!
- 3) control again the position of the springs see pic. 2

assembling RX-module

put cable through the cover and assemble 610/611.175.008.935.--- according to assembling instructions 010.010.000.000.235 set cover and frame together Attention, parts are coded!

④A Mounting situation A

receptacle is fixed on the backside of the mounting plate (provided by customer) recommend dimensions see page 1

Screws M4x10 not included

cord set klick into the insulator see assembly instructions 010.116.XXX

④B Mounting situation B

Set cover on top assembly customer side see recommend panel cut out page 1

Screws M4 not included

receptacle is fixed on the topside of the mounting plate dimensions see page1

cord set klick into the insulator see assembly instructions 010.116.XXX

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